



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3825-043
Job Sheet 168000



Part No: D3825-043

Job Qty: 2 ea

Part Name: Rib Assembly (Basket End, Lid)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/13/17

Created By: Mario Poulin

Type: AOG

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/11/17	11/11/17	0.00	0.00	Start Up Large Fab2		CPC
100	Large Fab	2 pcs	11/13/17	11/13/17	0.00	2.22	Large Fab 8		CPC
130	QC	2 pcs	11/13/17	11/13/17	0.00	0.00	QC9		NOV 10 2017
140	QC	2 pcs	11/13/17	11/13/17	0.00	0.00	QC5		NOV 10 2017
150	Packaging	2 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3		NOV 10 2017
160	QC21-SA	2 Ea	11/13/17	11/13/17	0.00	0.00	QC21		DAS NOV 10 2017

Part Op 100 - 1- cut D3825-3 rib as per dwg D3825 2- drill hole (3/16") in D3825-3 using DT9822 jig and open to finish size as per Descriptions: dwg D3825 6- weld D2327-1 spacer & D4021-9 bushing as per dwg D3825

150 - LOCATION WA004

160 - 1- assemble D2325 support gusset together 2- locate D2325 on rib and weld as per dwg D3826 A/R ER316 S.S.

Rod Batch: 136158

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2327-1 8155959	2	12	0	0
	D4021-9 5002071	4	71	0	0
	M304TS0.750W.065 5001195	4	704	0	0

Part Specifications

Specifications could not be found.

Plex 11/9/17 11:09 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Supplier ☐</td> <td></td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Supplier ☐		
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Date: _____																				
Description: _____	S008393 Rib Assembly (Basket End, Lid)																			
	Part No: D3825 – 043 Revision: Operation: Start up Operation Change No:																			
	Mfg Date: 11/09/17 Job No: 168000																			
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